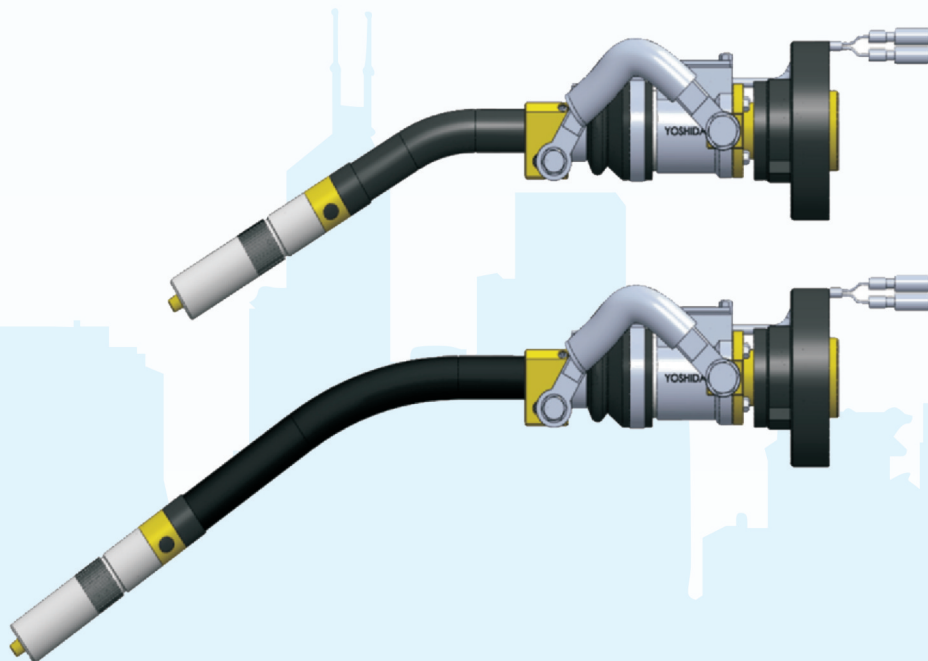


CONTACT TIP FOR ROBOT WELDING



Changzhou Greatech Co., Ltd.

#718, Yutiandasha, Hutang Town, Wujin District,
Changzhou, China. 213161

Tel: +86-519-8119 5880/5881

Fax: +86-519-8119 5880/5882

Email: info@greatechcn.com

ROBOT TIP

Material	Characteristic		Process characteristics
	Hardness (HRB)	Conductivity (IACS%)	
CuCrZr	Min 80	Min 80	High-precision one time to drill the hole



YOSHIDA TIP Advantage

High finish of inner hole	Highly Concentricity	Small Error
0.4	Max 0.2	± 0.02
Stable output of welding current and voltage	High accuracy of welding	Long life of contact tip

Picture	Wire Dia.	Model	Spec.	Picture	Wire Dia.	Model	Spec.
N	Φ 0.8	M110001	M6*0.8*45	MAG-D	Φ 0.8	M140001	M6*0.8*40
	Φ 0.9	M110002	M6*0.9*45		Φ 0.9	M140002	M6*0.9*40
	Φ 1.0	M110003	M6*1.0*45		Φ 1.0	M140003	M6*1.0*40
	Φ 1.2	M110004	M6*1.2*45		Φ 1.2	M140004	M6*1.2*40
	Φ 1.2FCW	M110005	M6*1.2Y*45		Φ 1.2FCW	M140005	M6*1.2Y*40
	Φ 1.4	M110006	M6*1.4*45		Φ 1.4	M140006	M6*1.4*40
	Φ 1.6	M110007	M6*1.6*45		Φ 1.6	M140007	M6*1.6*40
				RT	Φ 1.0	M150001	M6*1.0*45
D	Φ 0.8	M120001	M6*0.8*40		Φ 1.2	M150002	M6*1.2*45
	Φ 0.9	M120002	M6*0.9*40		Φ 1.0	M150003	M6*1.0*40
	Φ 1.0	M120003	M6*1.0*40		Φ 1.2	M150004	M6*1.2*40
	Φ 1.2	M120004	M6*1.2*40		Φ 1.0	F190001	M8*1.0*35
	Φ 1.2FCW	M120005	M6*1.2Y*40		Φ 1.2	F190002	M8*1.2*35
	Φ 1.4	M120006	M6*1.4*40		Φ 1.2AL	F190003	M8*1.2AL*35
	Φ 1.6	M120007	M6*1.6*40		Φ 1.0	F200001	M10*1.0*40
				FD	Φ 1.2	F200002	M10*1.2*40
MAG-N	Φ 0.8	M130001	M6*0.8*45		Φ 1.2AL	F200003	M10*1.2AL*40
	Φ 0.9	M130002	M6*0.9*45		Φ 1.0	M160001	M6*1.0*45
	Φ 1.0	M130003	M6*1.0*45		Φ 1.2	M160002	M6*1.2*45
	Φ 1.2	M130004	M6*1.2*45		Φ 1.4	M160003	M6*1.4*45
	Φ 1.2FCW	M130005	M6*1.2Y*45		Φ 1.6	M160004	M6*1.6*45
	Φ 1.4	M130006	M6*1.4*45		Φ 1.0	M170001	M6*1.0*28
	Φ 1.6	M130007	M6*1.6*45		Φ 1.2	M170002	M6*1.2*28
				BZ	Φ 1.0	M180001	M8*1.0*30
					Φ 1.2	M180002	M8*1.2*30
					Φ 1.0	M210001	M6*1.0*33
					Φ 1.2	M210002	M6*1.2*33
					Φ 1.0	T220001	M6*1.0*35
					Φ 1.2	T220002	M6*1.2*35
					Φ 1.0	S230001	M6*1.0*35
					Φ 1.2	S230002	M6*1.2*35



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